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Resilient-Seated Gate Valves with Vertical or Cross Wall Post Indicator

IMPORTANT

Refer to Technical Data Sheet TFP2300 for warnings pertaining to regulatory and health information.

Scan the QR code or enter the URL in a web browser to access the most up-to-date electronic version of this document. Data rates may apply.



docs.jci.com/tycofire/tfp1546

General Description

TYCO Resilient-Seated Gate Valves with Vertical and Cross Wall Indicators are used in fire protection systems for on/off operation. The following end connection configurations are available:

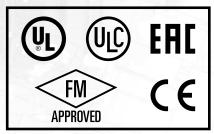
- Flange x Flange
- · Groove x Groove

The ductile iron body weighs approximately 50% less than conventional cast iron valves, which allows easier handling on site and reduced shipping costs.

The fully encapsulated EPDM ductile iron wedge ensures drop-tight sealing.

Valve components are either inherently corrosion-resistant or protected with fusion-bonded epoxy resin coating for a long, reliable service life.

This valve is one of the lightest, most durable gate valves on the market



today. Its design features and material selection criteria fulfill the need for a reliable, long life and easy to operate gate valve.

These valves are available with either vertical indicators for underground water supplies or cross wall indicators for interior water systems. Both indicators provide external visual indication of the open or shut valve condition as well as a locking mechanism to secure a particular wedge position.

NOTICE

Never remove any piping component nor correct or modify any piping deficiencies without first de-pressurizing and draining the system. Failure to do so may result in serious personal injury, property damage, and/or impaired device performance.

It is the designer's responsibility to select products suitable for the intended service and to ensure that pressure ratings and performance data are not exceeded. Material and gasket selection should be verified for compatibility with the specific application. Always read and understand the installation instructions.

TYCO Gate Valves described herein must be installed and maintained in compliance with this document, in addition to the standards of any other authorities having jurisdiction. Failure to do so may result in serious personal injury or impair the performance of these devices.

The owner is responsible for maintaining their mechanical system and devices in proper operating condition. The installing contractor or device manufacturer should be contacted with any questions.







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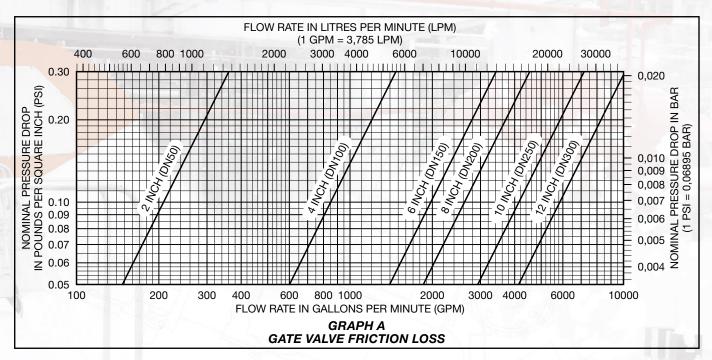








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Technical Data

Sizes

2 in. to 24 in. (DN50 to DN600)

Approvals

UL and ULC Listed FM Approved CE Certified **EAC Approved**

Note: For valve and indicator post laboratory listings and approvals details, see Table A and B.

UL, ULC, and FM Maximum Working Pressure

- 2 in. to 12 in. (DN200 to DN300): 300 psi (20,7 bar)
- 14 in. to 18 in. (DN350 to DN450): 250 psi (17,2 bar)
- 20 in. to 24 in. (DN500 to DN600): 200 psi (13,8 bar)

Flanges

ASME B16.1/ASME B16.42 EN 1092-2/ISO 7005-2/ Drilled to ANSI Class 150, PN16, or AS2129 (Table E)

Note: For flange details, see Table C.

Materials of Construction

See individual valve and indicator parts lists in Figures 1, 4, and 6.

Nominal Valve Size	Laboratory				
ANSI in. DN	UL	ULC	FM	CE	EAC
2 DN50	•	N	•	•	•
4 DN100	•		•	•	•
6 DN150	•	•	•	•	
8 DN200	•		•	•	•
10 DN250	4.	7.	•	•	•
12 DN300	•	•	• 8	•	•

Nominal Valve Size		La	borat	ory	
ANSI in. DN	UL	ULC	FM	CE	EAC
14 DN350	•		•	•	•
16 DN400	•	•	•	•	•
18 DN450	1.		•	•	•
20 DN500	•	•	•	•	•
24 DN600	•	•	•	•	•

TABLE A **GATE VALVE** LABORATORY LISTINGS AND APPROVALS

		Nominal Valve Size	Laboratory					
Model	Description	Compatibility ANSI in. DN	UL	ULC	FM ¹	CE	EAC	
TJUP	Vertical Type A	2 in. DN50	1111	-	2	•	•	
IJUP	Vertical Type A	4 in. to 12 in. DN100 to DN300	•	•	•	•	•	
TJAP	Vertical Type B	14 in. to 24 in. DN350 to DN600	•	•4		•	•	
TJWP	Cross Wall	2 in. to 12 in. DN50 to DN300	•	•		•	•	

4 in. (DN100) and larger valve sizes; FM Global does not approve Indicators for use with valve sizes 2 in. (DN50) and smaller produced by any manufacturer.

TABLE B **INDICATOR POST** LABORATORY LISTINGS AND APPROVALS









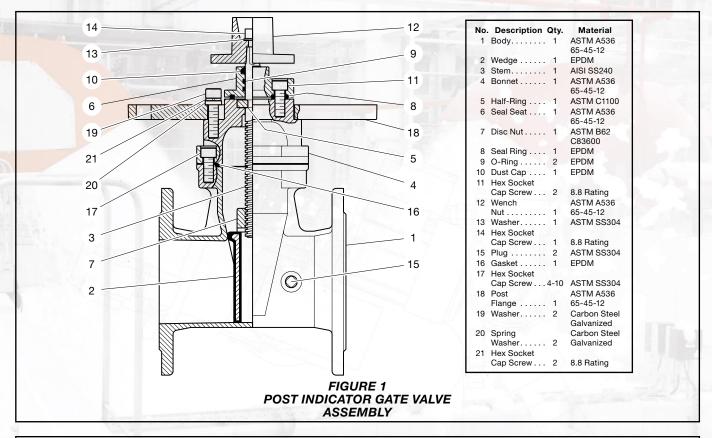




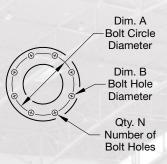








Nominal Valve Size			Nom	ninal Dime	nsions in l	Inches ((mm)		
ANSI	С	ANSI lass 150		IS	O 7005-2 PN16		AS 2129 (Table E)		
in. DN	Dim. A	Dim. B	Qty.	Dim. A	Dim. B	Qty.	Dim. A	Dim. B	Qty N
2 DN50	4.75 (120.7)	0.75 (19.0)	4	4.92 (125.0)	0.75 (19.0)	4	4.49 (114.0)	0.71 (18.0)	4
4 DN100	7.50 (190.5)	0.75 (19)	8	7.09 (180.0)	0.75 (19)	8	7.00 (178.0)	.071 (18.0)	8
6 DN150	9.50 (241.5)	0.88 (22)	8	9.45 (240.0)	0.88 (23)	8	9.25 (235.0)	0.87 (22.0)	8
8 DN200	11.75 (298.5)	0.88 (22)	8	11.61 (295.0)	0.88 (23)	12	111.49 (292.0)	0.87 (22.0)	8
10 DN250	14.25 (362.0)	1.00 (25)	12	13.98 (355.0)	1.13 (28)	12	14.02 (356.0)	0.87 (22.0)	12
12 DN300	17.00 (432.0)	1.00 (25)	12	16.14 (410.0)	1.13 (28)	12	15.98 (406.0)	1.02 (26.0)	12
14 DN350	18.75 (476.3)	1.13 (28.6)	12	18.5 (470.0)	1.102 (28)	16	18.50 (470.0)	1.02 (26.0)	12
16 DN400	21.25 (539.8)	1.13 (28.6)	16	20.67 (525.0)	1.22 (31)	12	20.51 (521.0)	1.02 (26.0)	12
18 DN450	22.75 (577.9)	1.26 (32.0)	16	23.03 (585.0)	1.22 (31)	20	19.84 (504.0)	1.02 (26.0)	12
20 DN500	25.00 (635.0)	1.26 (32.0)	20	25.59 (650.0)	1.34 (34)	20	25.24 (641.0)	1.02 (26.0)	16
24 DN600	29.51 (749.5)	1.378 (35.0)	20	30.31 (770.0)	1.46 (37)	20	29.76 (756.0)	1.30 (33.0)	16



NOTES

- ANSI 150 and BS10 Table E flanges feature raised faces
- ANSI 125 and PN16 flanges feature flat faces (ANSI 125 listed only for differentiation from ANSI 150, Gate Valves featuring ANSI 125 flanges are not available)

TABLE C
GATE VALVE SELECTION FLANGE DRILLING SPECIFICATIONS











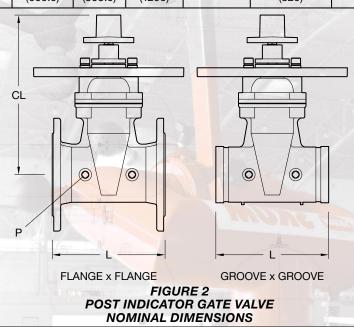






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Nominal Valve Size	Nominal Pipe Size	sic	l Dimen- ons mm)	P Tapping Boss Size	Approx. Weight F x F	Approx. Weight G x G
ANSI in. DN	O.D. in. (mm)	-) -	CL	ANSI in. NPT	lb (kg)	lb (kg)
2	2.375	7.00	10.98		25.0	23.11
DN50	(60.3)	(178)	(279)		(11.34)	(10.49)
4	4.500	9.00	13.07	10	77.0	50.8
DN100	(114.3)	(229)	(332)		(35)	(23.1)
_	6.500	10.50	17.17	1/2	110.0	101.4
DN150	(165.1)	(267)	(436)		(50)	(46.1)
6	6.625	10.50	17.17		110.0	101.4
DN150	(168.3)	(267)	(436)		(50)	(46.1)
8	8.625	11.50	20.47	3/4	196.2	200.6
DN200	(219.1)	(292)	(520)		(89)	(91)
10	10.750	13.00	24.41		271.7	260.7
DN250	(273.1)	(330)	(620)		(123.5)	(118.5)
12	12.750	14.00	26.38		408.9	393.5
DN300	(323.9)	(356)	(670)		(185.5)	(178.5)
14 DN350	14.000 (355.6)	15.00 (381.0)	33.94 (862)		506.0 (230)	-)
16 DN400	16.000 (406.4)	15.98 (406.0)	36.93 (938)	1	712.8 (324)	<u> -</u>
18 DN450	18.000 (457.2)	17.00 (432.0)	41.61 (1057)		968 (440)	-1
20 DN500	20.000 (508.0)	17.99 (457.0)	44.96 (1142)		1403.6 (638)	$\frac{1}{2}$
24 DN600	24.000 (609.6)	20.0 (508.0)	50.98 (1295)		1804 (820)	-



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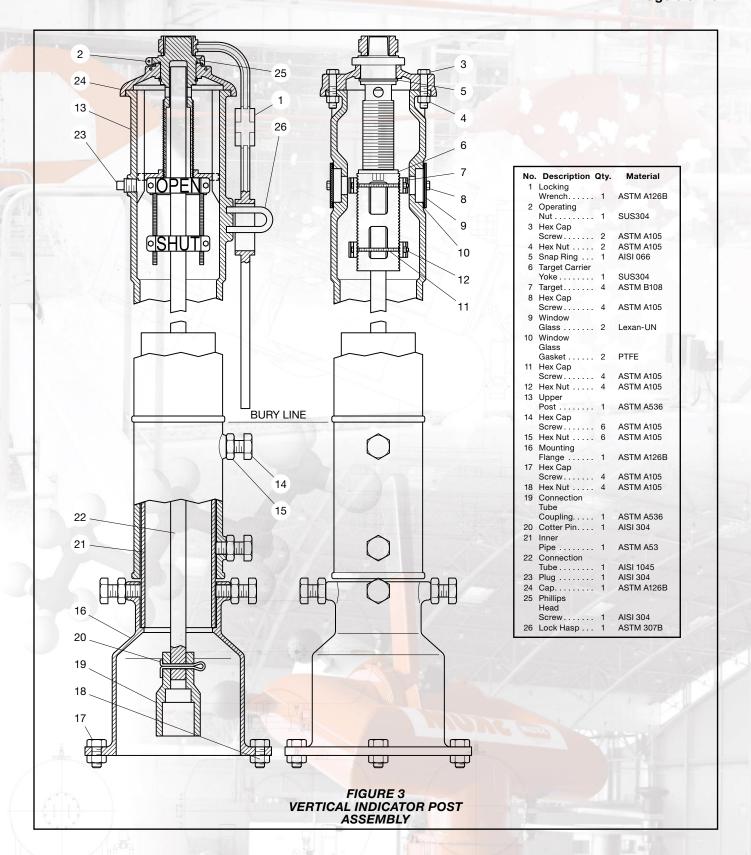








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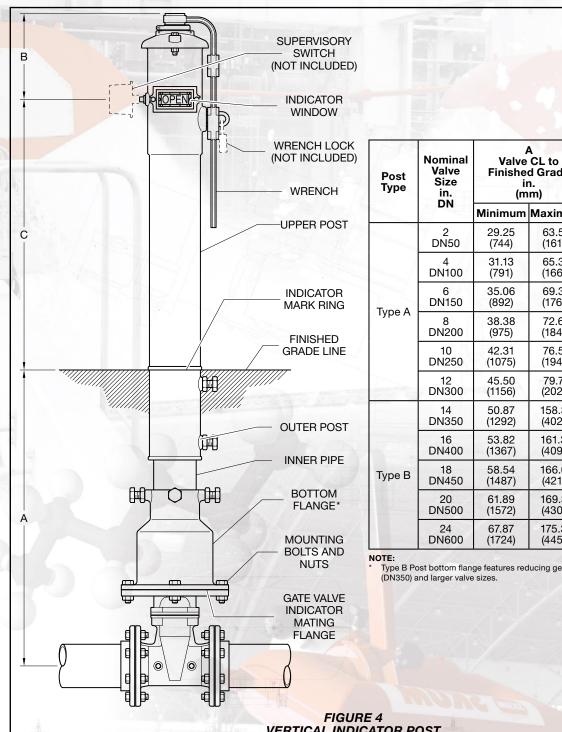








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Post Type	ype size in. (mm)				C in. (mm)
	DN	Minimum	Maximum		
	2 DN50	29.25 (744)	63.50 (1614)		
	4 DN100	31.13 (791)	65.38 (1661)		
Type A	6 DN150	35.06 (892)	69.38 (1762)	9.50 (240)	
	8 DN200	38.38 (975)	72.63 (1845)		
	10 DN250	42.31 (1075)	76.56 (1945)		
	12 DN300	45.50 (1156)	79.75 (2026)		12
	14 DN350	50.87 (1292)	158.35 (4022)		
	16 DN400	53.82 (1367)	161.30 (4097)		
Туре В	18 DN450	58.54 (1487)	166.02 (4217)	11.30 (287)	
	20 DN500	61.89 (1572)	169.37 (4302)		
	24 DN600	67.87 (1724)	175.35 (4454)		

Type B Post bottom flange features reducing gear for compatibility with 14 in. (DN350) and larger valve sizes.

VERTICAL INDICATOR POST FEATURES AND NOMINAL INSTALLATION DIMENSIONS









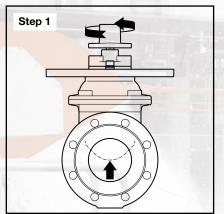




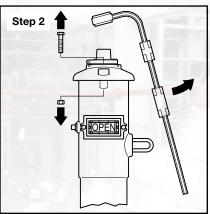




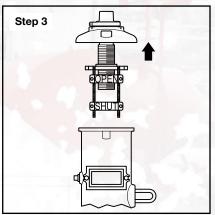
Installation Vertical Indicator Post, 4 in. to 12 in. (DN100 to DN300) Valves



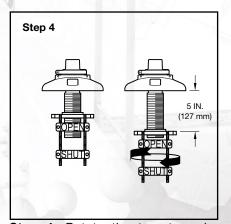
Step 1. Rotate the gate valve top cap clockwise to fully open the gate valve.



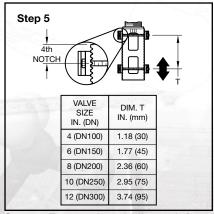
Step 2. Remove the indicator wrench and cap bolts and nuts.



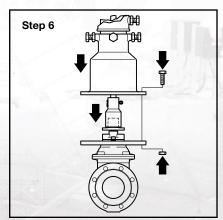
Step 3. Remove the cap assembly from the body cavity.



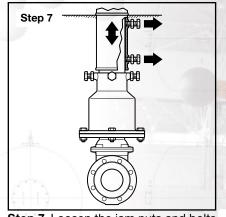
Step 4. Rotate the target carrier assembly around the operating nut stem to adjust the distance between the top surface of the carrier yoke and the bottom flange of the cap to 5 in. (127 mm).



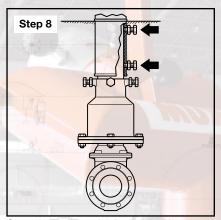
Step 5. Engage the middle tooth (centerline) of the OPEN target in the fourth notch in the serrated edge from the top surface of the carrier yoke. Locate the SHUT target per Dimension T in the table.



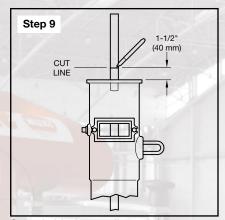
Step 6. Temporarily engage the connection tube coupling onto the gate valve top cap and attach the indicator to the gate valve mounting flange with bolts and nuts.



Step 7. Loosen the jam nuts and bolts to the free indicator outer pipe from the inner pipe. Adjust the outer pipe bury line even with finished grade.



Step 8. Tighten the bolts and jam nuts to secure the outer pipe onto the inner pipe.



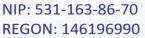
Step 9. Mark a cut line on the connection tube 1 1/2 in. (40 mm) above the top flange of the body.



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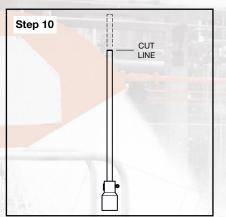




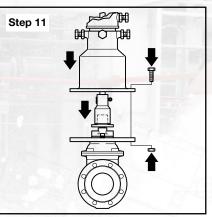




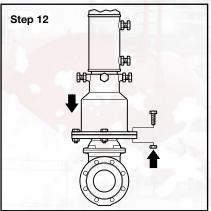
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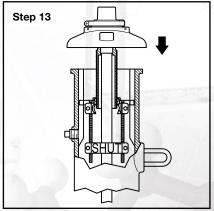
Step 10. Remove the connection tube from the body and cut at the cut line.



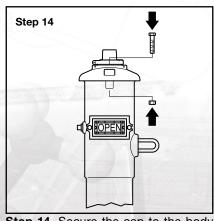
Step 11. Temporarily detach the indicator from the gate valve and raise to gain access to the gate valve top cap. Engage the connection tube coupling onto the gate valve top cap.



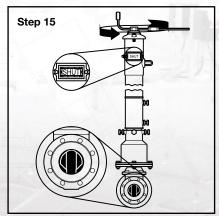
Step 12. Secure the indicator to the gate valve with bolts and nuts.



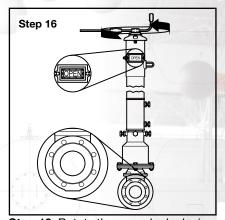
Step 13. Insert the cap assembly into the body cavity, aligning the carrier yoke keyway slots with the body keys, and square the hole in the operating nut stem with the connection tube.



Step 14. Secure the cap to the body with bolts and nuts.



Step 15. Attach the wrench to the operating nut and rotate counter-clockwise. Observe the gate valve waterway to verify the wedge is in the fully SHUT position. Observe the indicator to verify the SHUT targets are centered in the windows.



Step 16. Rotate the wrench clockwise. Observe the gate valve waterway to verify the wedge is in a fully OPEN position. Observe the indicator to verify the OPEN targets are centered in the windows.

Note: Adjust the position of the targets on the carrier yoke as necessary if the conditions in steps 15 and 16 are not achieved. The gate valve must prevent flow when the indicator displays the SHUT condition. Similarly, the gate valve must allow full flow when the indicator displays the OPEN condition.





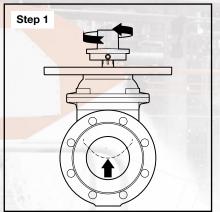




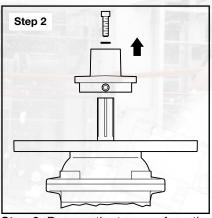




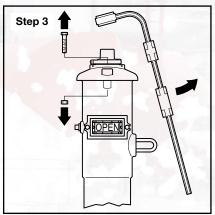
Installation Vertical Indicator Post, 14 in. to 24 in. (DN350 to DN600) Valves



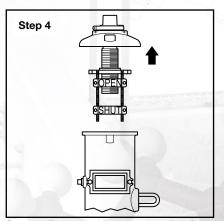
Step 1. Rotate the gate valve top cap clockwise to fully the open gate valve.



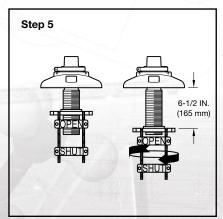
Step 2. Remove the top cap from the gate valve.



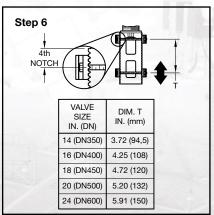
Step 3. Remove the indicator wrench and the cap bolts and nuts.



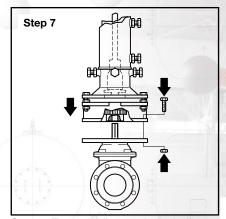
Step 4. Remove the cap assembly from the body cavity.



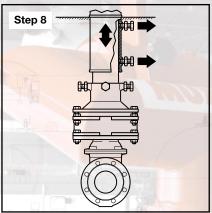
Step 5. Rotate the target carrier assembly around the operating nut stem to adjust the distance between the top surface of the carrier yoke and the bottom flange of the cap to 6 1/2 in. (165 mm).



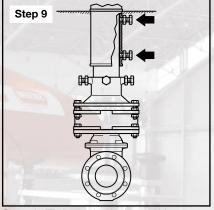
Step 6. Engage the middle tooth (centerline) of the OPEN target in the fourth notch in the serrated edge from the top surface of the carrier yoke. Locate the SHUT target per Dimension T in the table.



Step 7. Temporarily attach the indicator to the the gate valve mounting flange with bolts and nuts. Ensure the connection tube coupling remains engaged onto the reducing gear top cap.



Step 8. Loosen the am nuts and bolts to free the indicator outer pipe from the inner pipe. Adjust the outer pipe bury line even with finished grade.



Step 9. Tighten the bolts and jam nuts to secure the outer pipe onto the inner pipe.





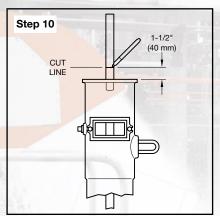
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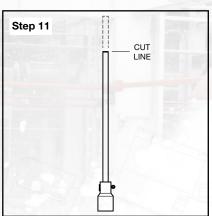




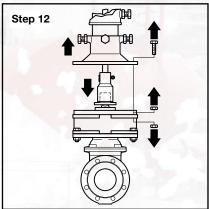
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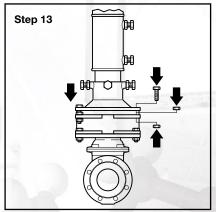
Step 10. Mark a cut line on the connection tube 1 1/2 in. (40 mm) above the top flange of the body.



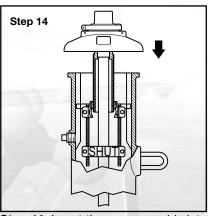
Step 11. Remove the connection tube from the body and cut at the cut line.



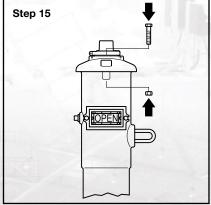
Step 12. Temporarily detach the indicator from the reducing gear, and raise the indicator to gain access to the reducing gear top cap. Engage the connection tube coupling onto the reducing gear top cap.



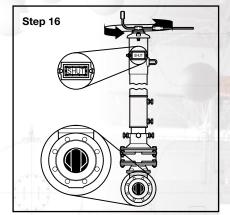
Step 13. Secure the indicator to the reducing gear with bolts and nuts.



Step 14. Insert the cap assembly into the body cavity, aligning the carrier yoke keyway slots with the body keys and the square hole in the operating nut stem with the connection tube.



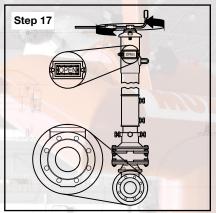
Step 15. Secure the cap to the body with bolts and nuts.



Step 16. Attach the wrench to the operating nut and rotate counter-clockwise. Observe the gate valve waterway to verify the wedge is in fully SHUT position. Observe indicator to verify SHUT targets are centered in the windows.

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Step 17. Rotate the wrench clockwise. Observe the gate valve waterway to verify wedge is in a fully OPEN position. Observe the indicator to verify OPEN targets are centered in the windows.

Note: Adjust the position of the targets on the carrier yoke as necessary if the conditions in Steps 16 and 17 are not achieved. The gate valve must prevent flow when the indicator displays the SHUT condition. Similarly, the gate valve must allow full flow when the indicator displays the OPEN condition.







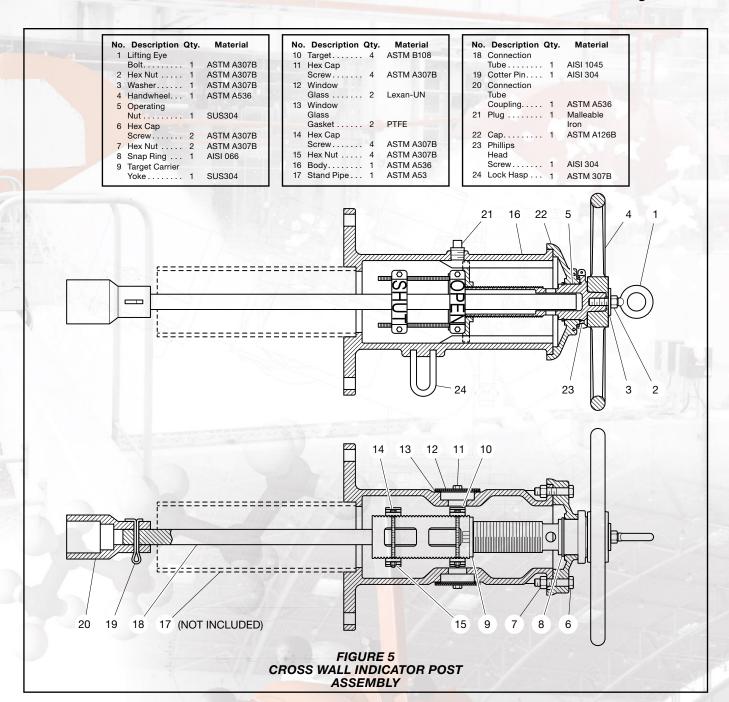


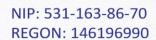






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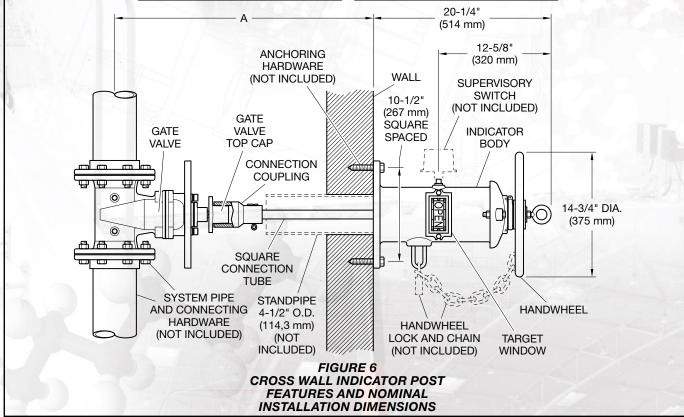


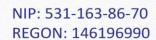


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Nominal Valve Size in. DN	Valve Exteri ii	A CL to or Wall n. ım)
DN	Minimum	Maximum
2	10.75	98.36
DN50	(273)	(2500)
4	12.75	100.36
DN100	(325)	(2550)
6	16.63	104.25
DN150	(422)	(2647)

Nominal Valve Size in.	Valve Exterio	CL to or Wall n. m)
DN	Minimum	Maximum
8	20.19	107.81
DN200	(513)	(2738)
10	24.25	111.81
DN250	(615)	(2840)
12	27.56	115.13
DN300	(700)	(2925)











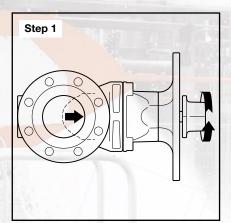




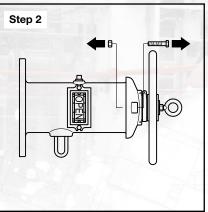




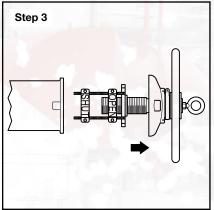
Installation Wall Indicator Post, 2 in. to 12 in. (DN100 to DN300) Valves



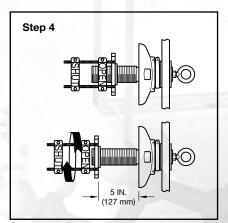
Step 1. Rotate the gate valve top cap clockwise to fully open the gate valve.



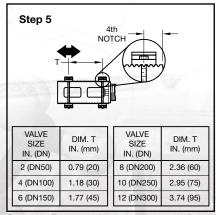
Step 2. Remove the indicator cap bolts and nuts.



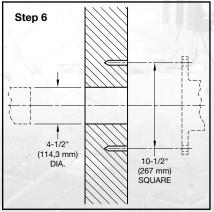
Step 3. Remove the cap assembly from the body cavity.



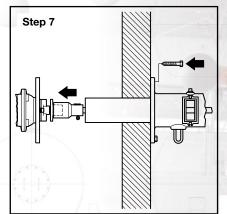
Step 4. Rotate the target carrier assembly around the operating nut stem to adjust the distance between the top surface of the carrier yoke, and the bottom flange of the cap to 5 in. (127 mm).



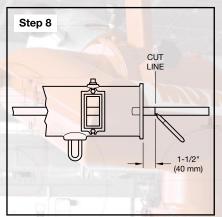
Step 5. Engage the middle tooth (centerline) of the OPEN target in the fourth notch in the serrated edge from the top surface of the carrier yoke. Locate the SHUT target per Dimension T in table.



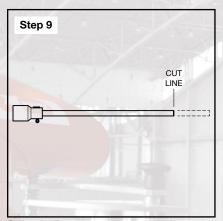
Step 6. Prepare the wall for standpipe penetration and indicator mounting.



Step 6. Insert the standpipe through the bored hole, mount the indicator body, and temporarily engage the connection tube coupling onto the gate valve top cap.



Step 8. Mark the cut line on the connection tube 1 1/2 in. (40 mm) beyond the end flange of body.



Step 9. Remove the connection tube from the body and cut at the cut line.



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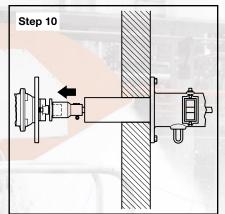




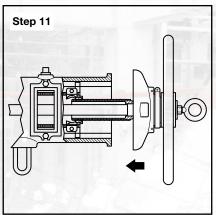




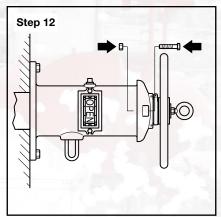
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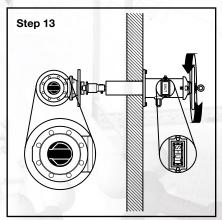
Step 10. Insert the connection tube through the body and standpipe and engage the coupling onto the gate valve top cap.



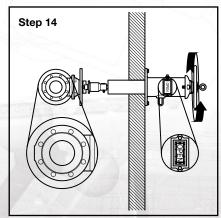
Step 11. Insert the cap assembly into the body cavity, aligning the carrier yoke keyway slots with the body keys, and the square hole in the operating nut stem with the connection tube.



Step 12. Secure the cap to the body with bolts and nuts.



Step 13. Rotate the handwheel counter-clockwise. Observe the gate valve waterway to verify the wedge is in the fully SHUT position. Observe the indicator to verify the SHUT targets are centered in the windows.



Step 14. Rotate the handwheel clockwise. Observe the gate valve waterway to verify the wedge is in the fully OPEN position. Observe the indicator to verify the OPEN targets are centered in the windows.

Note: Adjust the position of the targets on the carrier yoke as necessary if the conditions in Steps 13 and 14 are not achieved. The gate valve must prevent flow when the indicator displays the SHUT condition. Similarly, the gate valve must allow full flow when the indicator displays the OPEN condition.













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Care and Maintenance

The TYCO Resilient-Seated Gate Valves with Vertical or Cross Wall Post Indicators must be maintained and serviced in accordance with this section.

Before closing a fire protection system main control valve for maintenance work on the fire protection system that it controls, permission to shut down the affected fire protection system must be obtained for the proper authorities and notify all personnel who may be affected by this action.

After placing a fire protection system in service, notify the proper authorities and advise those responsible for monitoring proprietary and/or central station alarms.

The owner is responsible for the inspection, testing, and maintenance of their fire protection system and devices in compliance with this document, as well as with the applicable standards of the NFPA such as NFPA 25. in addition to the standards of any authorities having jurisdiction. Contact the installing contractor or sprinkler manufacturer regarding any questions.

Automatic sprinkler systems are recommended to be inspected, tested, and maintained by a qualified inspection service in accordance with local requirements and/or national codes.

After installation and before pressurizing the valve, inspect all pressurebearing bolts and parts for adequate tightness to prevent leakage and to ensure proper operation. Include the following parts:

- Bonnet (4)*
- Gland (6)*
- Plugs (15)*
- Upstream or downstream connections (15), and end connections'
- Indicator post handwheel (4)**
- * = See Figure 1 ** = See Figure 5

Gate Valve

Debris lodged in the sealing area of the wedge may cause the valve to close hard. Backing off the indicator wrench or handwheel and closing it again, several times if necessary, can correct this problem.

The valve should never be forced to seat by applying a wrench or extension to the lever, as it may distort the valve components or score the sealing surfaces. All replacement parts must be obtained from the manufacturer to assure proper operation of the valve.

Vertical Indicator Post

It is recommended that vertical indicator posts used to operate fire protection system water control valves be locked in the fully open position using the wrench. The locks must be sturdy and resistant to breakage except by heavy bolt cutters.

It is recommended that a visual inspection be carried out on a monthly basis to perform the following checks:

- Post cap, upper barrel, and windows are not damaged
- Targets indicate that the valve is open
- · Wrench is in place on the post and is securely locked

It is further recommended that on a quarterly basis, the vertical indicator post should be closed two turns and then reopened to verify that the PIV is in the fully open position and properly engages with the post. Where a supervisory switch is installed, a check should be undertaken to ensure that the contacts are working properly.

Any missing or damaged parts should be immediately replaced.

Indicator Post	Part Number
Vertical Type A	TJUPA
Vertical Type B	TJUPB
Cross Wall	TJWP

TABLE D **VERTICAL AND CROSS WALL INDICATOR POST PART NUMBERS**

Note: If the target carrier yoke must be disassembled or cleaned for any reason, apply LOCTITE LB8150 or an equivalent grease as a lubricant to the stainlesssteel threads of the operating nut prior to reassembly.

Cross Wall Indicator Post

It is recommended that cross wall indicator posts used to operate fire protection system water control valves be locked in the fully open position using the handwheel. The locks must be sturdy and resistant to breakage except by heavy bolt cutters.

It is recommended that a visual inspection be carried out on a monthly basis to perform the follow checks:

- Post body, handwheel, and windows are not damaged
- Targets indicate that the valve is open
- Post is properly locked open

It is further recommended that on a quarterly basis, the cross wall indicator post should be closed two turns and then reopened to verify that the PIV is in the fully open position and properly engages with the post and that the supervisory switch contacts are working properly.

Any damaged parts should be immediately replaced.

Note: If the target carrier yoke must be disassembled or cleaned for any reason, apply LOCTITE LB8150 or an equivalent grease as a lubricant to the stainlesssteel threads of the operating nut prior to reassembly.















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Nominal Valve Size	Nominal Pipe Size		Part Nu	ımber	
ANSI Inches DN	O.D. Inches (mm)	Flange x Flange ANSI Class 150	Flange x Flange ISO 7005-2 PN16	Flange x Flange AS 2129 (Table E)	Groove x Groove
2 DN50	2.375 (60.3)	TJPX0500003	TJPX0500001	TJPX0500005	TJPG0500604
4 DN100	4.500 (114.3)	TJPX1000003	TJPX1000001	TJPX1000005	TJPG1001144
6 DN150	6.625 (168.3)	TJPX1500003	TJPX1500001	TJPX1500005	TJPG1501684
8 DN200	8.625 (219.1)	TJPX2000003	TJPX2000001	TJPX2000005	TJPG2002194
10 DN250	10.750 (273.1)	TJPX2500003	TJPX2500001	TJPX2500005	TJPG2502734
12 DN300	12.750 (323.9)	TJPX3000003	TJPX3000001	TJPX3000005	TJPG3003244
14 DN350	14.0 (355.6)	TJPX3500003	TJPX3500001	TJPX3500005	_
16 DN400	16.0 (406.4)	TJPX4000003	TJPX4000001	TJPX4000005	//- / - ·
18 DN450	18.0 (457.2)	TJPX4500003	TJPX4500001	TJPX4500005	
20 DN500	20.0 (508.0)	TJPX5000003	TJPX5000001	TJPX5000005	
24 DN600	24.0 (609.6)	TJPX6000003	TJPX6000001	TJPX6000005	-1-

TABLE E POST INDICATOR GATE VALVE PART NUMBERS

Limited Warranty

For warranty terms and conditions, visit www.tyco-fire.com.

Ordering Procedure

Contact your local distributor for availability. When placing an order, indicate the full product name and Part Number

Refer to Table E for gate valve part numbers and Table D for vertical and cross wall indicator post part numbers.

Replacement Vertical Indicator Post Wrench

All vertical indicator post types feature a removable wrench for operating the PIV. Replace as necessary.

Specify: Vertical Indicator Post Wrench, P/N TJUPWRENCH

1467 Elmwood Avenue, Cranston, RI 02910 | Telephone +1-401-781-8220

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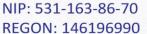




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Worldwide Contacts

www.tyco-fire.com

TFP1546 Change History Appendix

ISSUE DATE	NOTES
09-23	Page 2, Maximum Working Pressure sub-section, clarified 14 in. to 18 in. (DN350 to DN450) sizes are rated at 250 psi (17,2 bar) and 20 in. to 24 in. (DN500 to DN600) sizes are rated at 200 psi (13,8 bar).
06-23	Throughout document, removed all instances of Flange x Groove ANSI and ISO PN16 valves, no longer offered.
01-23	Page 1, General Description section, removed statement indicating epoxy resin coating provides enhanced UV protection in exposed installations; Page 2, Approvals sub-section, added CE Certified plus added CE mark.
10-22	Page 1, updated QR code and URL; Page 2, Approvals sub-section, added EAC Approved; Page 2, added Tables A and B to clarify applicability of Laboratory Listings and Approvals; Page 16, changed corporate address and telephone number to 1467 Elmwood Avenue, Cranston, RI 02910 Telephone +1-401-781-8220, formerly 1400 Pennbrook Parkway, Lansdale, PA 19446 Telephone +1-215-362-0700.
06-22	Page 15, Table C, added indicator post Model designations, TJUP for Vertical Type A, TJAP for Vertical Type B and TJWP for Cross Wall.
04-22	Page 1, added QR code and URL to allow convenient access to electronic version from printed document; Page 3, Figure 2, corrected weights of 8 in. (DN200) valves to FxF 196.2 lb (89 kg), FxG 198.4 lb (90 kg), GxG 200.6 lb (91 kg), formerly FxF 182.6 lb (83 kg), FxG 184.8 lb (84 kg), GxG 187 lb (85 kg); Page 3, Figure 2, corrected weights of 12 in. (DN300) valves to FxF 408.9 lb (185.5 kg), FxG 401.2 lb (182 kg), GxG 393.5 lb (178.5 kg), formerly FxG 386.1 lb (175.5 kg), FxG 378.4 lb (172 kg), GxG 370.7 lb (168.5 kg); Page 14, Care and Maintenance section, right column, added paragraph requiring inspection for adequate tightness of pressure-bearing bolts and parts before pressurizing valve.
06-21	Updated part number prefix for Groove x Groove valves to TJPG, formerly TJPX.
05-21	Figures 3 and 5, changed Operating Nut and Target Carrier Yoke material to SUS302, formerly ASTM B62; Care and Maintenance Vertical and Cross Wall Post sub-sections, added Operating Nut thread lubrication requirement notes; Table B, replaced 3 in. (DN80) with 2 in. (DN20) size; Changed 2 in. (DN20) Flange x Flange valve part numbers: ANSI Class 150 to TJPX0500003, formerly TJPX0800003; ISO 7005-2 PN16 to TJPX0500001, formerly TJPX0800001; AS 2129 (Table E) to TJPX0500005, formerly TJPX0800005.
03-21	Clarified flat and raised face characteristics of flange options.
12-20	Removed valve model name from document title and General Description and Care and Maintenance sections; Added note indicating Stand Pipe is not included with Cross Wall Post Indicator assembly.
06-19	Added Russian Fire Certificate; Added agency marks; Update part number for 3 in. (DN80) Flange x Flange ISO 7005-2 PN16 valve in Table B to TJPX0800001, formerly TJPX1000001.
01-19	New Technical Data Sheet TFP1546 describes Model TJP Resilient-Seated Gate Valves with Vertical or Cross Wall Post Indicator.

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